

1452

Gate valves

Double disk type

PN 40-160 DN 50-600

Design

Acc. to DIN 3352

Top part

Outside screw
Non-rising handwheel
Rising stem
Up to DN 125 one-piece bonnet

Obturator

Double disk

Body seat

Integral seats
min. 13% Cr

Valve ends

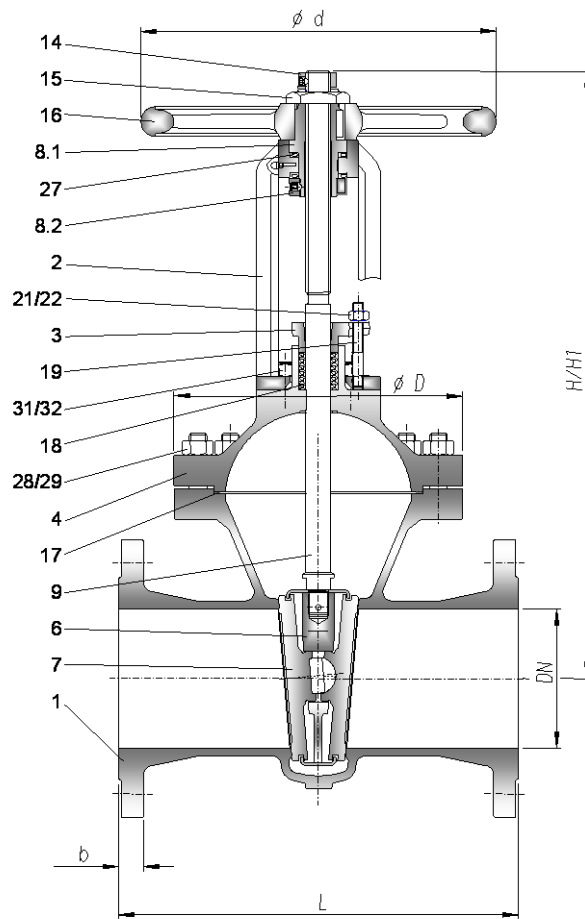
Flanges acc. to
EN 1092-1 (DIN 2501
Part 1)

Requirements and tests

Acc. to DIN 3352 Part 1

Marking

Nominal size DN
Nominal pressure PN
Body material
Manufacturer brand



Pos.	Denomination	Material		Pos.	Denomination	Material	
		1.0619	1.7221			1.0619	1.7221
1	Body	1.0619	1.7221	17	Gasket (grooved)	1.4541 / Graphite	1.4541 / Graphite
2	Yoke	1.0619	1.7221	18	Packing	Graphite	Graphite
3	Gland	1.0619	1.7221	19	Stud bolt	1.7218	A2-70
4	Bonnet	1.0619	1.7221	21	Washer	Stahl	1.4541
6	Support	1.0619	1.4308	22	Hex. Nut	1.1181	A2
7	Sealing plates	1.4541	1.4541	27	Bearing	Cr.-steel	Cr.-steel
8.1	Sleeve	0.7040	0.7040	28	Stud bolt	1.7218	A2-70
8.2	Threaded ring	1.4021	1.4021	29	Hex. Nut	1.1181	A2
9	Stem	1.4541	1.4541	31	Stud bolt	1.7218	A2-70
14	Stroke limiter	1.4021	1.4021	32	Hex. Nut	1.1181	A2
15	Retaining nut	Steel, zinc-coated					
16	Handwheel	Steel	Steel				

¹ further materials are shown in the technical part

Face-to-face dimensions acc. to EN 558 series 26 (DIN 3202-F7)

DN	50	65	80	100	125	150	200	250	300	350	400	500	600	
L	250	290	310	350	400	450	550	650	750	850	950	1150	1350	
PN 40	H	340	380	425	495	620	670	825	970	1160	1285	1495	2010	
	H1	405	460	525	615	765	845	1050	1245	1490	1660	1930	2680	
	ϕd	200	225	225	320	360	400	400	500	640	640	800	1000	
	ϕD	178	185	215	215	255	325	395	445	515	640	715	835	1030
	b	20	22	24	24	26	28	34	38	47 ²	47 ²	60 ²	72 ²	100 ²
kg														
PN 63	H	340	380	425	495	620	690	905	1035	1210	1320	1540	1870	
	H1	405	460	525	615	765	865	1130	1315	1445	1695	1975	2405	
	ϕd	200	225	225	320	360	400	500	640	720	720	800	1000	
	ϕD	180	190	230	270	300	345	425	485	580	690	725	835	
	b	26	26	28	30	34	36	42	46	52	56	60	70 ²	
kg														

² reinforced against DIN/EN

Face-to-face dimensions acc. to EN 558-1 series 26 (DIN 3202-F7)

DN	50	65	80	100	125	150	200	250	300	350	400	500	600
L	250		310	350		450	550	650	750		950	1150	
PN 100	H	480		510	590		775	935	1145	1240		1570	1870
	H1	545		610	710		995	1165	1435	1585		2005	2405
	Ø d	320		320	400		500	640	720	800		1000	1000
	Ø D	200		240	270		340	435	530	590		725	835
	b	30		36	40		44	52	60	68		83 ²	70 ²
kg													

Face-to-face dimensions acc. to DIN 3202-F8

DN	50	65	80	100	125	150	200	250	300	350	400	500	600
L	300		390	450		600	750						
PN 160	H	438		544	575		777	886					
	H1	497		636	688		947	1106					
	Ø d	225		400	400		500	600					
	Ø D	215		275	318		415	525					
	b	30		36	40		50	60					
kg													

² reinforced against DIN/EN

Pressure/Temperature ratings in bar g at Temperature in °C

Material	PN	50°C	100°C	120°C	150°C	200°C	250°C	300°C	350°C	400°C			
»1.0619« GP240GH EN 10213	40	40,0	35,0	35,0	32,0	29,1	26,6	24,1	22,5	21,6			
	63	63,0	55,1	55,1	50,4	45,9	42,0	38,0	35,4	34,1			
	100	100,0	87,5	87,5	80,0	72,9	66,6	60,4	56,2	54,1			
	160	160,0	140,0	140,0	128,0	116,6	106,6	96,6	90,0	86,6			
»1.7221« GS-26CrMo4 SEW685/AD-W10	40	40,0	36,6	35,3	33,3	32,5	31,6	30,0					
	63	63,0	57,7	55,6	52,5	51,1	49,8	47,2					
	100	100,0	91,6	88,3	83,3	81,2	79,1	75,0					
	160	160,0	146,6	141,3	133,3	130,0	126,6	120,0					

Modifications

Position Indicator
Butt-welding ends
Pressure relieve
By-pass tube
Spring loaded stuffing box
Heating jacket

Additional equipment

Chain wheel
Stem extension
Gear
Electric actuator

Installation

Piping is to be in such a manner that injurious thrust and bending forces are kept away from the valve casings. Gate valves are usually installed with vertical stem position. Gate valves can also be installed in pipelines with changing flow directions. If in the closed position the medium between the obturator and the middle area of the body can be heated up, the user has to check if a cavity pressure relief must be used. In this case e.g. a relief valve will be installed via tube to the inlet side of the gate valve (defined flow direction).

When turning the handwheel it is not allowed to use additional levers.

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Obturator

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Body seat

Integral seats

Valve ends

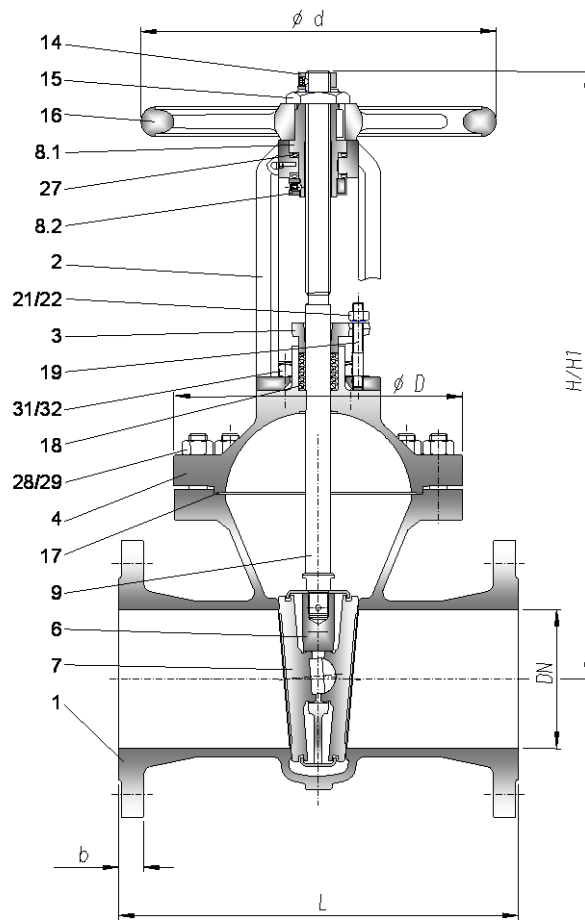
Flanges acc. to
EN 1092-1 (DIN 2501
Part 1)

Requirements and tests

Acc. to DIN 3352 Part 1

Marking

Nominal size DN
Nominal pressure PN
Body material
Manufacturer brand



Pos.	Denomination	Material		Pos.	Denomination	Material	
		1.4308	1.4408			1.4308	1.4408
1	Body	1.4308	1.4408	17	Gasket	1.4541 /	1.4571 /
2	Yoke	1.4308	1.4408		(grooved)	Graphite	Graphite
3	Gland	1.4541	1.4571	18	Packing	Graphite	Graphite
4	Bonnet	1.4308	1.4408	19	Stud bolt	A2-70	A4-70
6	Support	1.4308	1.4408	21	Washer	1.4541	1.4571
7	Sealing plates	1.4541	1.4571	22	Hex. Nut	A2	A4
8.1	Sleeve	0.7040	0.7040	27	Bearing	Cr.-steel	Cr.-steel
8.2	Threaded ring	1.4541	1.4571	28	Stud bolt	A2-70	A4-70
9	Stem	1.4541	1.4571	29	Hex. Nut	A2	A4
14	Stroke limiter	1.4021	1.4021	31	Stud bolt	A2-70	A4-70
15	Retaining nut	Steel, zinc-coated		32	Hex. nut	A2	A4
16	Handwheel	Steel	Steel				

¹ further materials are shown in the technical part

Face-to-face dimensions acc. to EN 558 series 26 (DIN 3202-F7)

DN	50	65	80	100	125	150	200	250	300	350	400	500	600	
L	250	290	310	350	400	450	550	650	750	850	950	1150	1350	
PN 40	H	340	380	425	495	620	670	825	970	1160	1285	1495	2010	
	H1	405	460	525	615	765	845	1050	1245	1490	1660	1930	2680	
	ϕd	200	225	225	320	360	400	400	500	640	640	800	1000	
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	ϕD	180	190	230	270	300	345	425	485	580	690	725	835	
	b	26	26	28	30	34	36	42	46	52	56	60	70 ²	
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Face-to-face dimensions acc. to EN 558-1 series 26 (DIN 3202-F7)

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	H1	545	610	710		995	1165	1435	1585		2005	2405	
	Ø d	320	320	400		500	640	720	800		1000	1000	
	Ø D	200	240	270		340	435	530	590		725	835	
	b	30	36	40		44	52	60	68		83 ²	70 ²	
kg													

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DN	50	65	80	100	125	150	200	250	300	350	400	500	600
L	300		390	450		600	750						
PN 160	H	438	544	575		777	886						
	H1	497	636	688		947	1106						
	Ø d	225	400	400		500	600						
	Ø D	215	275	318		415	525						
	b	30	36	40		50	60						
kg													

² reinforced against DIN/EN

Pressure/Temperature ratings in bar g at Temperature in °C

Material	PN	50°C	120°C	150°C	200°C	250°C	300°C						
»1.4308« GX5CrNi19-10 EN 10213	40	40,0	30,8	26,8	22,8	21,0	19,4						
	63	63,0	48,6	42,3	36,0	33,1	30,6						
	100	100,0	77,1	67,1	57,1	52,5	48,5						
	160	160,0	123,4	107,4	91,4	84,1	77,7						
»1.4408« GX6CrNiMo18-10-2 EN 10213	40	40,0	33,1	29,0	25,1	22,8	20,5						
	63	63,0	52,2	45,7	39,6	36,0	32,4						
	100	100,0	82,8	72,5	62,8	57,1	51,4						
	160	160,0	132,5	116,1	100,5	91,4	82,2						

Modifications

Position indicator
 Extended bonnet
 Butt-welding ends
 Pressure relief
 By-pass tube
 Spring loaded stuffing box
 Heating jacket

Additional equipment

Chain wheel
 Stem extension
 Gear
 Electric actuator

Installation

Piping is to be in such a manner that injurious thrust and bending forces are kept away from the valve casings. Gate valves are usually installed with vertical stem position. Gate valves can also be installed in pipelines with changing flow directions. If in the closed position the medium between the obturator and the middle area of the body can be heated up, the user has to check if a cavity pressure relief must be used. In this case e.g. a relief valve will be installed via tube to the inlet side of the gate valve (defined flow direction). When turning the handwheel it is not allowed to use additional levers.