

MAGNET DRIVE CENTRIFUGAL PUMP SERIES SLM NV

ACC. TO DIN EN ISO 2858 AND DIN EN ISO 15783



www.klaus-union.com

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SLM NV – More than just a Standard Pump

This pump, to DIN EN ISO 2858, is more than just a standard pump. It is the consequent further development in our well-proven series of sealless magnet drive centrifugal pumps.

With the SLM NV, Klaus Union has developed a pump design to address today's industry requirements and to offer new efficient and demand-driven solutions.

Requirements have increased, become more complex, and more specific in recent years, particularly in the chemical and petrochemical industry where pumps handle aggressive, toxic and explosive liquids under highest safety requirements.

Klaus Union satisfies these requirements with over sixty years of experience in development, construction, manufacturing and in the application of magnet drive pumps. SLM NV - "V" stands for "variable" through modular design. Features and benefits of the modular "V-Concept" are:

- Few Individual Components Multifunctional, Individual Application
- Greater Safety over the entire Construction Range
- Suitable for Serial Fabrication at Competitive Prices
- Standard Modules offer many Design Variations
- Energy Efficient Systems
- Maximum Flexibility and Inter-Changeability
- Off-the-Shelf Availability of Parts, Components and Accessories

The construction series SLM NV covers the complete performance range of single-stage centrifugal pumps. Pumps for high system pressure applications and submerged design are available upon request.

Experience Responsibility **Passion**



Performance Range

 Flow Rate: Q = up to 3.500 m³/h
 Delivery Head: H = up to 220 m L. C. Higher flow rates upon request

Pressure Ratings/Temperature Range

- Standard construction: PN 16 at 120 °C
- Temperature Range: -120 °C up to 350 °C
- upon Request up to 450 °C
 Pressure Rating: up to PN 400
 - Higher pressure ratings upon request

Quality Assurance

A major component of the Klaus Union ethos is to ensure highest product quality. Existing quality assurance procedures with Klaus Union suppliers are constantly monitored from order placement to goods receipt and final assembly. This quality assurance system, developed on latest technologies, complies with the requirements of international regulations.

Klaus Union is a DIN EN ISO 9001 certified company



Products (amongst others)

- Acids
- Lyes
- Hydrocarbon
- Heat Transfer Liquids
- Coolants
- Liquid Gases
- Aggressive, Explosive and Toxic Liquids
- Liquids Containing Solids
- High-Viscosity Liquids

Industries (amongst others)

- Chemical Industry
- Petrochemical Industries
- Refrigeration and Heat Treatment
- Oil & Gas
- Power



In accordance with TÜV NORD CERT procedures,

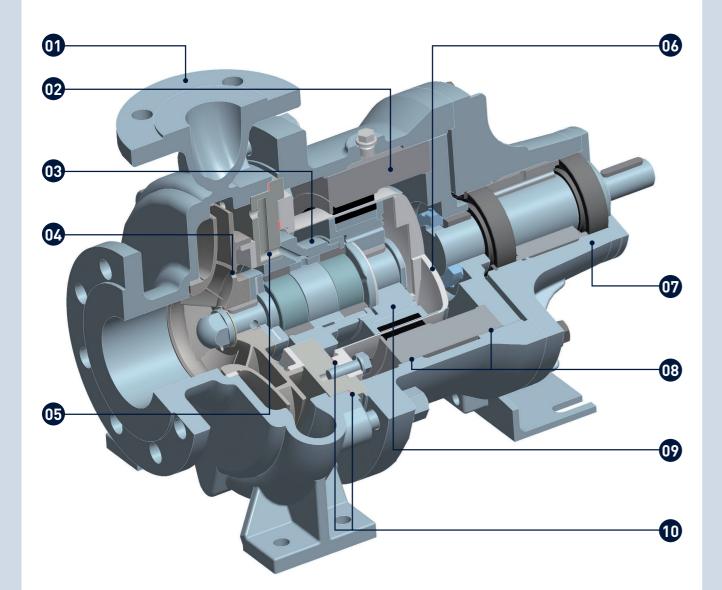
KLAUS UNION GmbH & Co. KG Blumenfeldstraße 18, 44795 Bochum

KLAUS UNION Service GmbH & Co. KG Blumenfeldstraße 18, 44795 Bochum

are certified according to DIN EN ISO 9001



DESIGN DETAILS SERIES SLM NV



Please see the description on the following page \rightarrow



- 01 Pump Casing PN 16 at 120 °C.
- 02 Outer Magnet Carrier Rub Zone on the Intermediate Lantern.
- 03 > Journal Bearings

Double Bearing made of SSiC; Counter Centred Combination for Universal Utilisation over a Wide Temperature Range.

04 **Balancing Holes**

Optimized Thrust Loads over the entire Operating Range via Hydraulic Measures.

05 Flushing System

Pressurised to Safely handle Liquids close to Boiling Point.

06 **Containment Shell**

Self-Venting and Fully Drainable; Vortex Breaker.





07 **Bearing Support**

Bearing Bracket with Oil- or Greased-for-Life Anti-Friction Bearings; Optional: Close-coupled design.

08 • Intermediate Lantern

With Outer Magnet Carrier Rub Ring and Assembly/Disassembly Guidance.

09 **Inner Magnet Carrier**

With Rub Ring on the Journal Bearing Bush.

10 > Static Gaskets

Only two Static Gaskets at Containment Shell and Casing, Gaskets acc. to TA-Luft.



THE MODULAR SYSTEM FOR SEALLESS CENTRIFUGAL PUMPS

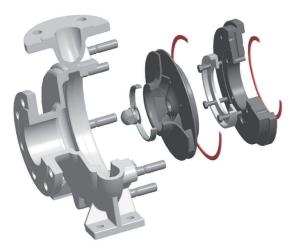


Fig. 1: Pump Hydraulic, 49 Sizes

The Modular System

Klaus Union's modular pump system is consisting of three different elements:

The combination of these elements allows a large operating envelope with less different parts. By usage of over 100 different pump sizes and magnet drives, operation parameters up to $3.500 \text{ m}^3/\text{h}$ and 400 bar are realized.

Interchangeability, stock size and services become easy subjects.



Fig. 3: Bearing Bracket, 5 Sizes

Quality and Know-How

SLM NVS ... ZL

- Grease-Lubricated Anti-Friction Bearings with increased Bearing Spacing
- Non-Metallic Containment Shell "Z" (zirconium oxide)
- Secondary Sealing between the Anti-Friction Bearings "L"

SLM NVS ... E1F

- Grease-Lubricated Anti-Friction Bearings with Increased Bearing Spacing
- External Recirculation via Discharge Filter "E1F"

Construction Types

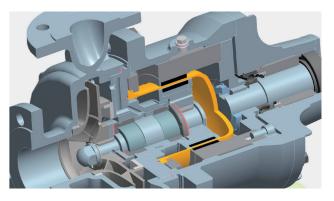
"Z" Containment Shell made of Zirconium Oxide This containment shell generates no Eddy Current losses in the magnet drive. This containment shell offers maximum pump efficiency and is particularly beneficial where heat input into the pumped liquid is to be avoided.

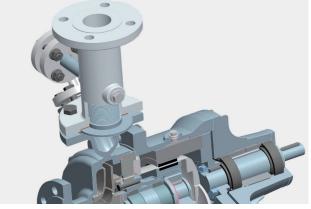
"L" Secondary Sealing between the Anti-Friction Bearings

The secondary sealing consists of a high-performance radial shaft seal ring, which ensures that there is no immediate leakage of the liquid to the atmosphere in the drive shaft area in the event of an containment shell failure.









"E1F" External Recirculation via Discharge Filter

The self-cleaning discharge filter is used for applications where liquids with a moderate percentage of solids are handled. The flush flow is picked up externally from the discharge filter and re-introduced into the magnet coupling. The internal flush flow ports are closed.



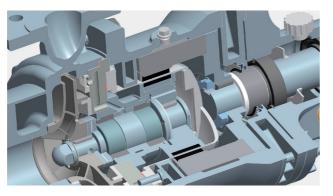
KLAUS UNION DESIGN VARIANTS

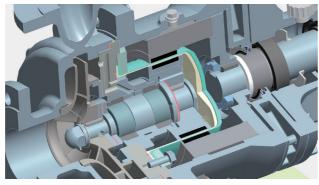
SLM NVO ... H12F

- Oil-Lubricated Anti-Friction Bearings with Thermal Barrier and Secondary Sealing
- Jacketed Hydraulic Casing "H1"
- Jacketed Intermediate Lantern "H2"
- Internal Filter "F"

SLM NV0 ... C

- Oil-Lubricated Anti-Friction Bearings with Thermal Barrier and Secondary Sealing
- Plastic Containment Shell CFRP/PTFE "C"





Construction Types

- "H1" Jacketed Hydraulic Casing for Heating
- "H2" Jacketed Intermediate Lantern for Heating

The heating jacket serves to heat the pump prior to starting or to maintain temperature.

"F" Internal Filter

The self-cleaning internal filter is used for handling liquids with a low percentage of solids. The filter sits in front of the flush flow channel's entry ports. It ensures that no solid matter that could damage the magnet drive or the journal bearing can enter the flush flow circuit.



"C" Plastic Containment Shell

The plastic containment shell consists of two separate components – a carbon fibre reinforced outer shell, and an inner PTFE liner. The shell eliminates Eddy Current losses and is used to maximise the pump's over-all efficiency, or when a temperature rise of the internal flush flow must be avoided.

Options for every **Requirement**

SLM NVB ... WJ

- Close-Coupled Construction
- Thermal Barrier with Secondary Sealing "W"
- Inducer "J"

SLM NVB ... OTZW

- Close-Coupled Construction
- Construction without Flush Flow "OT"
 Non-Metallic Containment Shell "Z"
- (Zirconium Oxide)
- Thermal Barrier with Secondary Sealing "W"

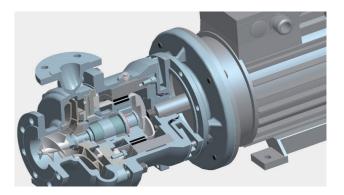
Construction Types

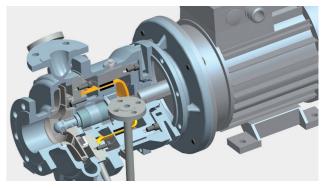
"W" Thermal Barrier with Secondary Sealing

The thermal barrier reduces heat transfer from the pump end to the anti-friction bearings.

By using the thermal barrier, the temperature at the anti-friction bearings is reduced by 20°C to 30°C. A high-performace radial shaft seal ring is integrated in the thermal barrier as a secondary sealing. The gasket prevents immediate liquid leakage in the event of containment shell failure.







"J" Inducer

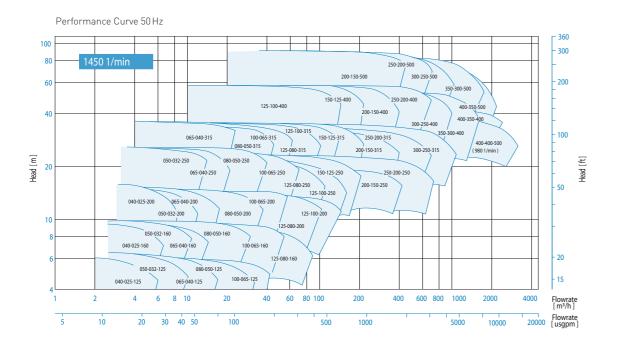
The inducer is fitted in front of the impeller and increases the suction pressure. It offers enhanced NPSH characteristics to the pump and can often almost half the NPSH requirements.

"OT" Construction without Flush Flow

This construction type is used for applications where liquids with a high percentage of solids are handled. The casing cover is equipped with two external connections for feeding and draining of the containment shell area. The specially designed journal bearings prevent any solids within the pumped liquid from entering the magnet drive.

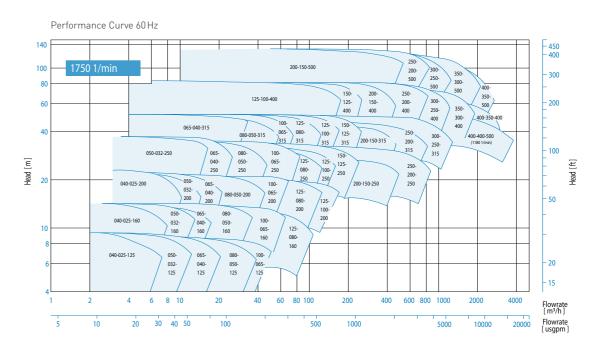


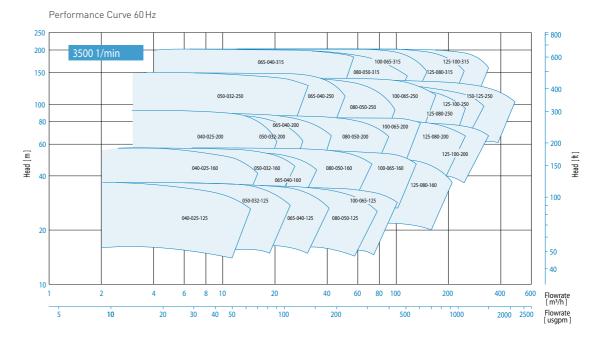
PERFORMANCE CURVES SERIES SLM NV



Performance Curve 50 Hz - 500 15 400 120 125-100-315 065-040-315 080-050-315 125-080-315 100-065-315 150-125-315 - 300 050-032-250 125-100-250 065-040-250 100-065-250 - 200 25-080-250 100-065-20 065-040-200 040-025-200 080-050-200 125-100-2 050-032-200 125-080-200 Head [m] Head [ft] 001 050-032-160 100-065-160 80-050-160 040-025-160 065-040-160 125-080-160 100-065-125 040-025-125 065-040-125 080-050-125 050-032-125 - 31 - 25 20 2 4 6 8 10 20 40 60 80 100 200 400 500 Flowrate [m³/h] 5 30 40 50 1500 2000 Flowrate [usgpm 10 20 100 200 500 1000











Product Range Pumps:

Magnet Drive Pumps

- Centrifugal Pumps according to DIN EN ISO 2858 & DIN EN ISO 15783
- Centrifugal Pumps according to ASME B73.3-2015
- ► Centrifugal Pumps according to API 685 2nd Edition
- Multi-Stage Centrifugal Pumps
 (Barrel-Type Design available)
- ► Side Channel Pumps following DIN EN ISO 15783
- Twin Screw Pumps, Single Volute, according to API 676 4th Edition
- Pumps in Close-Coupled Design
- Pumps for High Pressure Applications
- Pumps for High Temperature Applications
- Self-Priming Pumps
- Vertically Suspended (Sump) Pumps,
 Single- / Multi-Stage and Twin Screw Design
- Vertical Inline Pumps

Mechanically Sealed Pumps

- Centrifugal Pumps according to DIN EN ISO 2858 & DIN EN ISO 5199
- Centrifugal Pumps following API 610 12th Edition & ISO 13709 2010
- Multi-Stage Centrifugal Pumps (Barrel-Type Design available)
- Propeller Pumps, Horizontal / Vertical / Bottom-Flange
- Side Channel Pumps
- Twin Screw Pumps, Single / Double Volute, according API 676 4th Edition
- Pumps for High Pressure Applications
- Pumps for High Temperature Applications
- Self-Priming Pumps
- Vertically Suspended (Sump) Pumps,
 Single- / Multi-Stage and Twin Screw Design

Klaus Union GmbH & Co. KG

Vertical Inline Pumps

Product Range Valves:

- Globe Valves, T-Pattern
- Globe Valves, Y-Pattern
- Control Valves
- Gate Valves, Isomorphous Construction Series
- Gate Valves, Wedge or Wedge Plates
- Check Valves
- Butterfly Valves, Metal Seated
- Control Butterfly Valves, Metal Seated

Klaus Union Service Performance:

- Workshop / On-Site Repairs
- Genuine Spare Part Delivery Worldwide
- Spare Parts Storage
- Customized Spare Parts Management
- On-Site Maintenance
- Installation
- Retrofitting
- On-Site Testing / Monitoring
- Customer Advisory Service
- Start Up & Commissioning
- Individual 24 / 7 Service
- Trouble-Shooting
- ► In-House & On-Site Training
- On-Site Assembly and Disassembly
- Long-Term Maintenance Contracts
- Maintenance Planning and Consulting
- Diagnostics

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