Certificate

TN/ISO3834/11709/26

Report No. / Manufacturer No. / Validity remark: 8124615987 / 11709 / 17.03.2026 - 29.02.2028

Quality Requirements for Fusion Welding of metallic Materials

We hereby confirm, that the manufacturer

Klaus Union GmbH & Co. KG
Blumenfeldstr. 18
44795 Bochum
Germany

has been assessed and recognised on the basis of

DIN EN ISO 3834 part 2
Comprehensive Quality Requirements

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Georg Weber

Hamburg, 17.03.2026

Digitally signed by Schneider Viktor

Accredited Certification Body

DAkkS Deutsche Akkreditierungsstelle D-ZE-11074-03-00

TÜV NORD Systems GmbH & Co. KG
Große Bahnstraße 31, 22525 Hamburg, Germany
tuev-nord.de | certifications@tuev-nord.de

TÜV®

Scope of the Certificate

TN/ISO3834/11709/26

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Manufacturing Site(s):
Klaus Union GmbH & Co. KG, Blumenfeldstr. 18, 44795 Bochum / Germany

Product(s) of the Manufacturer:
In the following depending on possibly further required certifications:
Valves, Pumps and Pressure equipment acc. AD2000 A4, EN 12516, EN 1984

Product Standard(s) and other Standards (see DIN EN ISO 3834-5):
AD2000 - HP0, DIN EN 13445
DIN EN ISO 9606-1, DIN EN ISO 14732
DIN EN ISO 5817, DINEN ISO 13919
DIN EN ISO 15614-1 level 2, DIN EN ISO 15614-5 /-7 /-11

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):
135 MAG Metal active gas welding, partly-mechanized, for 1.1, 1.2, 8.1
141 TIG Tungsten inert gas welding, manual, for 1.1, 1.2, 5.1, 8.1, 8.2, 10.1, 10.2, 42, 43, 44, 53
521 Solid state laser welding for 8.1, 43

Responsible Welding Supervisor(s)
Name, Given Name / Qualification / Area of Responsibility / Degree of Knowledge *
Basdemir, Ertan / IWT / responsible welding coordinator / S
Karakök, Adnan / IWS / supporting welding supervisor / B

* the degree of knowledge must be in accordance with ISO 14731 B, S or C. Please note the reference to DIN EN ISO 14731:2019-07, among others, chap. 5.1 para. 4; in the absence of proof of qualification (i.e. without reference to IWE, IWT or IWS), the manufacturer has responsibly determined the level of knowledge.