

# CERTIFICATE

**TÜV NORD Systems GmbH & Co. KG**

certifies that the company

**Klaus Union GmbH & Co. KG  
Blumenfeldstr. 18  
44795 Bochum / Germany**

has been verified and recognized  
as welding workshop based on the requirements of the standard

**DIN EN ISO 3834-2**

Comprehensive quality requirements

**Certificate-No.: 07/204/1326/HS/1709/22**

The range of validity and details of the inspection can be seen  
on the back page and in our report

No.: 8120107115

The company is using a quality assurance system,  
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

**February 2025**



Digitally signed  
by Schneider  
Viktor

Hamburg, 13.06.2022

To verify the validity of the digital signature of the TÜV NORD Systems  
employee, the installation of the TÜV NORD GROUP root certificate is  
required: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

Certification body  
of TÜV NORD Systems GmbH & Co. KG  
Accredited Body