

# CERTIFICATE

**Quality management system  
welding manufacturer  
according to Directive 2014/68/EU, Annex I, point 3.1**

**Certificate no.: 07/203/1403/HZ/1709/21**

**Name and address of  
manufacturer:**

**Klaus Union GmbH & Co. KG  
Blumenfeldstr. 18  
44795 Bochum**

This is to certify that the manufacturer applies a quality management system with relation to the welding technology. The manufacturer has demonstrated that the welding requirements for the manufacturing of pressure equipment are fulfilled.

**Verified:**

**According to Directive 2014/68/EU, Annex I, point 3.1  
and EN ISO 3834 part 2**

**Audit report no.:**

**8120107115**

**Scope:**

**Valves and Pumps acc. EN 13445, EN 12516**

**This certificate is valid until:**

**02/2025**

**Date: 03.02.2022**



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To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD GROUP root certificate is required: <https://www.tuev-nord.de/en/customer-login/digital-signature/>